

CR200 and CR210

Version 2.2



Notes

The information contained in this manual has been thoroughly researched and prepared. Nevertheless, we cannot assume liability for omissions or errors of any nature whatsoever. We would, however, be grateful for your comments or suggestions.

We shall not accept any claims for damages, except for those resulting from intent or gross negligence.

As this product is available in several designs, there might be deviations between the descriptions and instructions in hand and the product supplied.

We reserve the right to make technical changes, which serve to improve the product, without prior notification. Thus, it cannot be assumed that subsequent versions of a product will have the same features as those described here.

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CR200 and CR210 - Manual V2.2

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Revision history

Manual version	Date	Changes
2.1	02.03.2015	New design
2.2	18.04.2018	Color value memory cells, drawing, EtherNet/IP, CE declaration



The instruments are not to be used for safety applications, in particular applications in which safety of persons depends on proper operation of the instruments.

These instruments shall exclusively be used by qualified personnel.

Repair only by ASTECH.

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1 Technical Data

Table 1 : General technical data

Sensing channels	CR200: 2 Sensing channels CR210: 1 Sensing channel, 1 Internal stab. channel
Drift stabilization	CROMLASTAB®, Can be switched off
Receiving detector	Three range photo diode
Sensitivity	Adjustable by user
Sensitivity steps	8 (1x, 4x, 20x, 40x, 80x, 200x, 400x, 800x)
Receiving signal resolution	3 x 4096 steps
Object illumination	Power white light LED Adjustable (4096 Steps) Can be switched off
Ambient light compensation	Can be switched off
Standard interfaces	12 Switching outputs 2 Control inputs Serial (RS-232) USB
Optional field bus interfaces	Profibus Fast Ethernet Profinet EtherNet/IP
Displays	19 LEDs for outputs and status
Buttons	3 Buttons for Teach-In
Color resolution (L*a*b*)	$\Delta E_{Lab} \leq 1$
Response time	$\geq 50 \mu s$ (limited functionality)
Off-Delay (channel specific)	0 ms ... 65535 ms
On-Delay	0 ms ... 65535 ms
Hysteresis	0 % ... 255 %
Color value memory cells	100
Color output channels	12 (up to 100 at binary encoding)
Protection standard	IP54
Power supply	18 ... 28 VDC, max. 500 mA
Case temperature for operation	-10 °C ... 55 °C
Coupling in signal path	Via optical fiber
Optical fiber adaption	M18x1
Housing material	Aluminum, anodized
Housing size	100 mm × 70 mm × 30 mm
Weight	Ca. 260 g

Table 2 : Operational functionality

Channel measurement methods	<p>CR200: Difference measurement Channel 1 Channel 1 drift compensated Channel 1+2</p> <p>CR210: Channel 1 Channel 1 drift compensated</p>
Color space modes	<p>Non-self-shining objects XYZ, XyY, u'v'L*, L*a*b*, xyl</p> <p>Self-shining objects XYZ, xyY, u'v'L*, xyl</p>
Color recognition modes	<p>Check spherical tolerance Check cylindrical tolerance Minimal distance</p>
Operating modes	<p>External triggering Color grouping Color sequence recognition</p>
Parameterization	<p>Elaborately via PC Software Limited via 3 buttons</p>

2 Specification electrical interfaces

Figure 1 shows the electrical connectors (type M9) of the sensor.

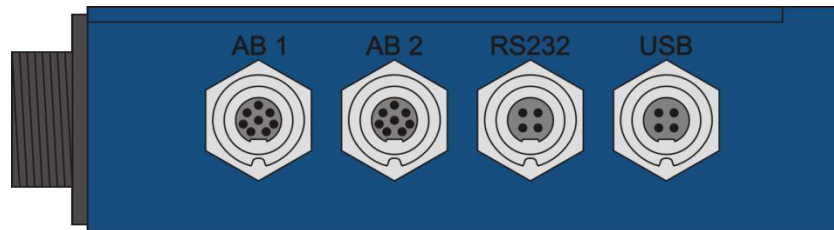


Figure 1 : Electrical interfaces

The counting order of round connectors is shown in Figure 2.



Figure 2 : Counting order of the round connectors

Table 3 : Signal description sensor connector AB1

Pin (color)	Name	Description
1 (white)	OUT1	Sensor output 1
2 (brown)	OUT2	Sensor output 2
3 (green)	TRG1	Input for external triggered Teach-In in mode "Ext. Teach"
4 (yellow)	TRG0	Input for updating the sensor outputs in mode "Extern Trig." Input for trigger controlled color sequence in mode "Trig. Sequ."
5 (grey)	OUT3	Sensor output 3
6 (pink)	OUT4	Sensor output 4
7 (blue)	GND	Ground
8 (red)	+U _B	Power supply
Shield	SH	Device shield (earth)

Table 4 : Signal meaning sensor connector AB2

Pin (color)	Name	Description
1 (white)	OUT5	Sensor output 5
2 (brown)	OUT6	Sensor output 6
3 (green)	OUT7	Sensor output 7
4 (yellow)	OUT8	Sensor output 8
5 (grey)	OUT9	Sensor output 9
6 (pink)	OUT10	Sensor output 10
7 (blue)	OUT11	Sensor output 11
8 (red)	OUT12	Sensor output 12
Shield	SH	Device shield (earth)

Table 5 : Electrical specification sensor connector AB1

Pin	Specification
1 (OUT1)	Push-Pull LOW: 0 V; HIGHT: +U _B - 1 V; max. 100 mA
2 (OUT2)	Push-Pull LOW: 0 V; HIGHT: +U _B - 1 V; max. 100 mA
3 (TRG1)	LOW: 0 V ... 3 V; HIGH: 18 V ... 28 V
4 (TRG0)	LOW: 0 V ... 3 V; HIGH: 18 V ... 28 V
5 (OUT3)	Push-Pull LOW: 0 V; HIGHT: +U _B - 1 V; max. 100 mA
6 (OUT4)	Push-Pull LOW: 0 V; HIGHT: +U _B - 1 V; max. 100 mA
7 (GND)	0 V
8 (+U _B)	18 ... 28 VDC, max. 500 mA (optional 9 ... 28 VDC)

Table 6 : Electrical specification sensor connector AB2

Pin	Specification
1 (OUT5)	Push-Pull LOW: 0 V; HIGHT: +U _B - 1 V; max. 100 mA
2 (OUT6)	Push-Pull LOW: 0 V; HIGHT: +U _B - 1 V; max. 100 mA
3 (OUT7)	Push-Pull LOW: 0 V; HIGHT: +U _B - 1 V; max. 100 mA
4 (OUT8)	Push-Pull LOW: 0 V; HIGHT: +U _B - 1 V; max. 100 mA
5 (OUT9)	Push-Pull LOW: 0 V; HIGHT: +U _B - 1 V; max. 100 mA
6 (OUT10)	Push-Pull LOW: 0 V; HIGHT: +U _B - 1 V; max. 100 mA
7 (OUT11)	Push-Pull LOW: 0 V; HIGHT: +U _B - 1 V; max. 100 mA
8 (OUT12)	Push-Pull LOW: 0 V; HIGHT: +U _B - 1 V; max. 100 mA

Table 7 : RS-232

Pin	Description	Specification
1 (GND)	GND	0 V
2 (TXD)	Send	-5 V ... +5 V
3 (RXD)	Receive	-5 V ... +5 V
4 (+U _B)	Optional voltage output	18 ... 28 VDC
Shield	Device shield (earth)	Earth

Table 8 : RS-232 Parameters

Parameter	Value
Baud rate	9.600 ... 115.200
Data bits	8
Parity	no
Stop bits	1
Flow control	No

The baud rate of the RS-232 interface is pre-set to 28800.

Table 9 : USB

Pin	Description	Specification
1 (GND)	GND (black)	0 V
2 (VBUS)	VBUS (red)	+5 V
3 (D-)	D- (white)	-400 mV
4 (D+)	D+ (green)	+400 mV
Shield	Device shield (earth)	Earth

Make sure that the respective shield wires of the used sensor cables are properly connected to earth!

3 Drawings

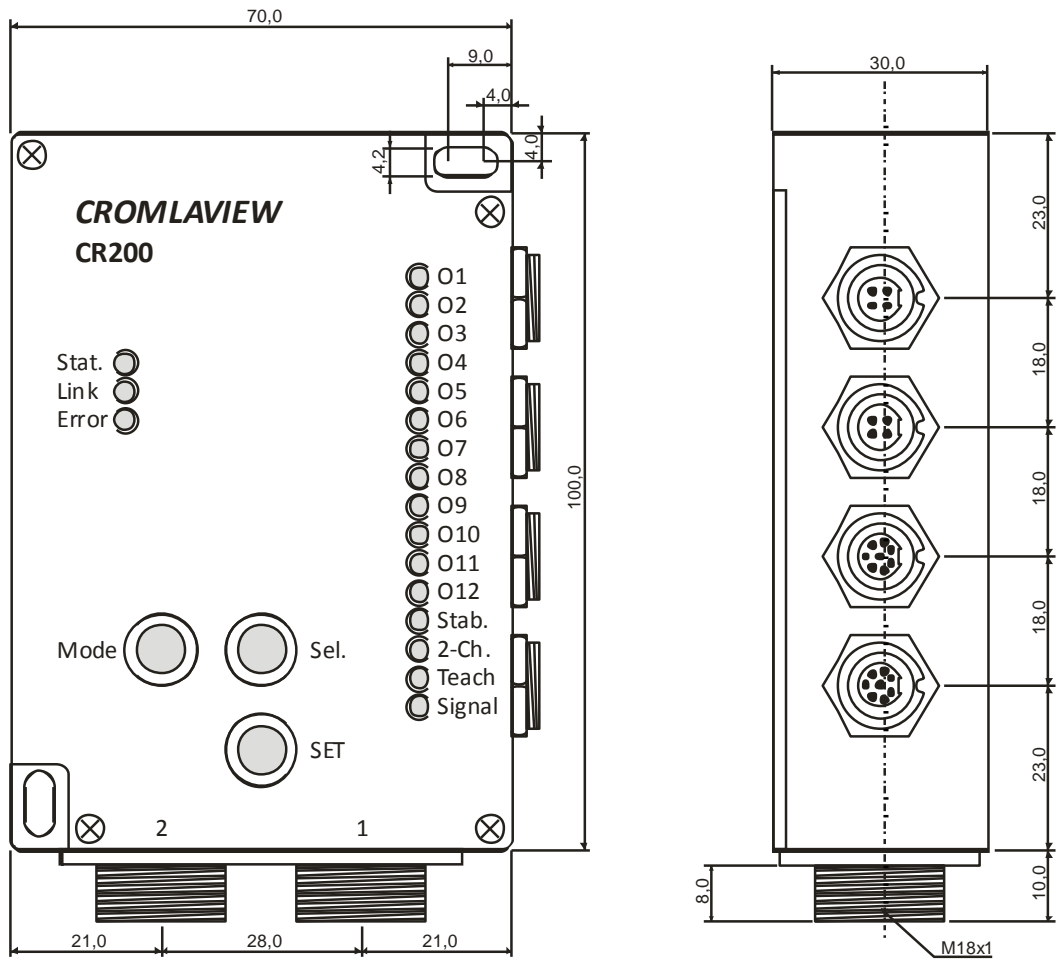


Figure 3 : Drawings CR200 for connecting two separate fiber optical cables

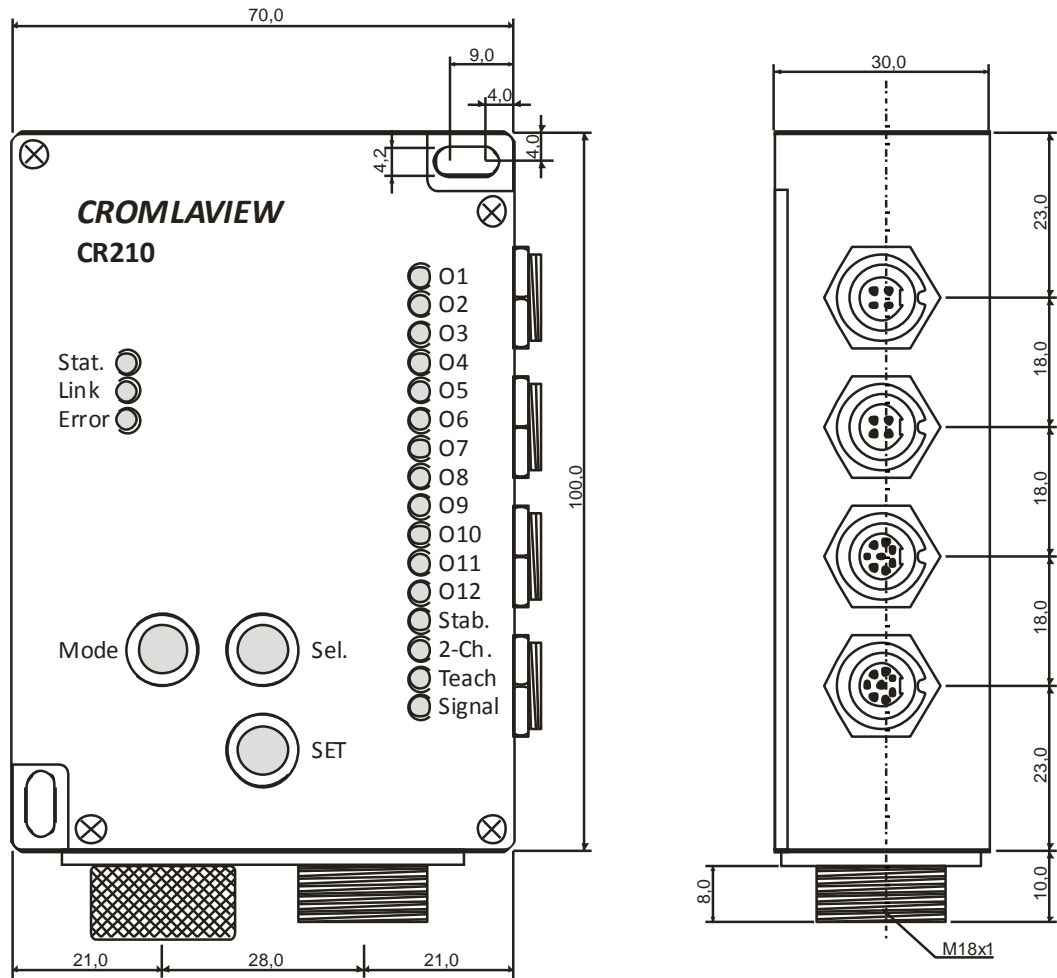


Figure 4 : Drawings CR210 with built-in control devices for the drift stabilization CROMLASTAB®

To control the stabilization channel, the cap on the left side is removed and the underlying slotted screw adjusted. The leveling can be controlled either in the software CR-Tool or in the control display O1 - O12 when setting with the buttons.

4 Displays

Table 10 : LED meaning

LED	Meaning
O1-O12	State output 1-12
Stab.	Error stabilization
2-Ch.	Two channel operation
Teach	Teach-in mode active
Signal	Signal mode active
Sel.	Sensing channel 2 active
SET	Tolerance
Stat., Link, Error	Interface specific

Table 11 : Assignment of flash impulses to tolerance values

Flash impulses	Tolerance	Tolerance value
1	Very small	3
2	Small	6
3	Medium	9
4	Large	15
5	Very large	20

If the sensor signal is clipping the LEDs are flashing alternately.

5 Button operation

Automatic signal adjustment

- Position sensor to object
- Press "Mode" button shortly until "Sig." mode is active
- Press "SET" button for at least 2 seconds
- To store parameters press "Mode" button for at least 2 seconds

Sample stabilization reference value

- Press "Mode" button shortly until "Sig." mode active
- Press "Sel." Button shortly to select stabilization channel
- Adjust signal level for stabilization channel mechanically (adjusting screw)
- Press "SET" button for at least 2 seconds
- To store parameters press "Mode" button for at least 2 seconds

Teaching in colors

- Position sensor to object
- Press "Mode" button shortly until "Teach-In" mode active
- Press "Sel." button to select table entry
- Press "SET" button for at least 2 seconds
- To store parameters press "Mode" button for at least 2 seconds

Adjust tolerance

- Press "Mode" button shortly until "Teach-In" mode active
- Press "SET" button shortly to select tolerance
- Press "SET" button for at least 2 seconds
- To store parameters press "Mode" button for at least 2 seconds

Clear color table

- Press "Mode" button shortly until "Teach-In" mode active
- Press "Sel." button for at least 2 seconds
- To store parameters press "Mode" button for at least 2 seconds

6 Part numbers

Part	Part number
CR200 color sensor	10-3001-00
CR200P (Profibus interface)	10-3001-01
CR200E (Fast Ethernet interface)	10-3001-03
CR200PN (Profinet interface)	10-3001-04
CR200EI (EtherNet/IP interface)	10-3001-05
CR210 color sensor	10-3002-00
CR210P (Profibus interface)	10-3002-01
CR210E (Fast Ethernet interface)	10-3002-03
CR210PN (Profinet interface)	10-3002-04
CR210EI (EtherNet/IP)	10-3002-05
Fiber optical cables	See catalogue (18-0003-00)
STR-C2.0-M18	14-3001-00
External stabilization target CR200	
Connection cable, 8-pin, M9 / open, 2 m	15-3000-00
RS232 cable, 4-pin, M9 / D-SUB9, 2 m	15-3001-00
USB cable, 4-pin, M9 / USB-A, 2 m	15-3003-00
M9 protection cap for sensor connector	15-3010-00

Surge protection

To use the sensor in systems where the supply voltage line > 3 meters, it is recommended to use a filter module to protect against surges. A suitable 24 V DC filter module (surge) is available from the company WAGO under order number 750-626.

7 Declaration of Conformity

Manufacturer	ASTECH Angewandte Sensortechnik GmbH
Address	18057 Rostock Schonenfahrerstr. 5 Deutschland
Product name	CR200/ CR210
Device description	Color sensor



EG Declaration of Conformity

In accordance with the directive 2011/65/EU and
2014/30/EU

Conforming to the following standards

Radio disturbance characteristics: EN 61000-6-3:2007 +A1:2011

EMC immunity EN 61000-6-2:2005

In addition the following standard is passed:

EN 61326-1:2013: Electrical equipment for measurement, control and laboratory use –
EMC requirements;
Classification: Class B (emission);
Industrial equipment (immunity)

Place Rostock

Date April 2018

ASTECH Angewandte Sensortechnik GmbH

A handwritten signature in blue ink, appearing to read 'J. Mirow', is written over a faint, light blue circular stamp or watermark.

Jens Mirow

Managing director